



## Roll-Up Inflatable Boat Assembly Instructions

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### Assembly

1. **Remove the boat from the storage bag:** Unroll the boat onto a flat surface.
2. **Slightly inflate the three hull tube chambers:** Push and twist each air valve clockwise so that the valve stem is in the extended position otherwise it will leak air after inflation. Using the included air pump, connect the air hose to the inflation valve, apply pressure and twist clockwise. Inflate each chamber to roughly half the full size.
3. **Install the hull plug:** Remove from inside of the transom and re-insert from the outside.
4. **Install the floor:** follow **a.** for air mat and **b.** for aluminium floor.
  - a. **For Air Mat boats:** Lay the air mat floor inside the boat, ensuring the keel inflation valve is accessible through the forward opening and the floor inflation valve is facing up. Ensure the air mat is tucked underneath the two locking brackets on the inside of the transom. Inflate the Air Mat to 3 PSI or until it is firm to the touch.
  - b. **For Aluminium Floor boats:** Insert and lock together the 4 flooring panels, starting with the forward and aft panel, leaving the two middle panels for the end. Ensure the keel inflation valve is aligned with the opening in the forward panel. (Note: the panel with a fuel tank strap can be placed in either of the two middle positions depending on user preference). Raise the two middle sections where they meet and lock them together before pressing down to flatten the floor. Ensure the edges of the flooring panels are lined up with adjacent panels. Slide and lock the two locking brackets on each side of the flooring locking the sections in line. The angled surface should face upward to fit the contour of the boat's tubes.
6. **Inflate the boat:** Inflate each tube chamber to approximately 1.5 psi (takes shape but still soft). Next complete inflation to 3 psi or until the boat is firm to the touch (operating the foot pump will become more difficult once the boat is fully inflated). Finally, inflate the keel through the bow floor panel.
7. **Assemble and Install the Oars:** Attach the oars to the oarlocks and reinstall the threaded caps. Lock the oars into the storage brackets by pushing firmly.

### Disassembly

Your Pace Inflatable Roll-Up can be disassembled by following the above steps in reverse. Ensure the threaded caps are reinstalled on the oar locks to avoid damage when rolling up the deflated boat. The inflation valves can be locked in the open position to deflate by pressing and turning the valve stem. To ensure your boat fits back into the storage bag, Pace recommends attaching the hose of the included air pump to the pump's "In" position and using the pump to remove the remaining air in each chamber. (Note - ensure the valve caps are installed after removing the air)